



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-1

Job Sheet 180646



Part No: D4034-1

Job Qty: 20 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/18/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEET 3 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15
verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC IPP Rev:D 11.01.19 AS PER DWG REV.B DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Large Fab-6		D.M.L. 18-7-13
100	Large Fab	20 pcs	7/18/18	7/18/18	0.00	2.47	Large Fab 8		D.M.L. 18-7-13
110	QC	20 pcs	7/18/18	7/18/18	0.00	0.00	QC6		38
120	Packaging	20 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3 Large Fab		D.M.L. 18-7-16
130	QC21-SA	20 Ea	7/18/18	7/18/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube as per dwg D4034

Descriptions: 120 - LOCATION: WA004

130 - 1- Cut tube as per dwg D4034 2- Drill and chamfer holes as per dwg use DT9715

DAS JUL 17 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	6.6660 ft (.3333 ea)	90-Start up Operation	5071984

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	7	342	0

Part Specifications

Specifications could not be found.



Container No: S091547



Part: D4034-1

Job No: 180646

Serial No/Batch: S091547

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/13/18

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